### SuperPaint® Machine Finish

#### Semi-Transparent Stain

**A15T1705**

#### DESCRIPTION

SuperPaint Machine Finish Semi-Transparent Stain is a waterborne coating specifically formulated for machine finish applications on both wood and fiber cement siding. It is lightly pigmented to allow the natural grain and texture of wood to show through and creates a wood appearance on fiber cement siding by highlighting the grain texture.

**Mildew Resistant**

This product contains agents which inhibit the growth of mildew on the surface of this paint film.

#### CHARACTERISTICS

**Color:** Semi-Transparent stain colors

A sample brush out is recommended to ensure color satisfaction.

**Coverage:**

- Rough/porous: 100-200 sq ft/gal
- Smooth: 350 sq ft/gal

Depending on porosity and texture

New wood normally requires less product than old, weathered wood. This is due to older wood being more porous than newer wood.

**Drying Time, @ 77°F, 50% RH:**

- Temperature and humidity dependent
- Touch: 1 hour
- Recoat: 4 hours

Note: Air and surface temperature must not drop below 50°F for 24 hours after application.

**Finish:** slight film, no sheen

**Flash Point:** N/A

**Tinting with CCE Only:**

- Base oz/gal Strength

<table>
<thead>
<tr>
<th>Tint Base</th>
<th>½ - 6</th>
<th>100%</th>
</tr>
</thead>
</table>

Must be tinted, do not exceed 6 oz/gal of tinting color.

**Vehicle Type:** Acrylic

**A15T01705**

**VOC (less exempt solvents):**

- <50 g/L: 0.42 lb/gal

As per 40 CFR 59.406 and SOR/2009-264, s.12

- **Volume Solids:** 22 ± 2%
- **Weight Solids:** 27 ± 2%
- **Weight per Gallon:** 8.92 lb.

Can be applied to surfaces that are damp from weathering or cleaning, not to exceed 19% moisture content.

#### SURFACE PREPARATION

**WARNING!** Removal of old paint by sanding, scraping or other means may generate dust or fumes that contain lead. Exposure to lead dust or fumes may cause brain damage or other adverse health effects, especially in children or pregnant women. Controlling exposure to lead or other hazardous substances requires the use of proper protective equipment, such as a properly fitted respirator (NIOSH approved) and proper containment and cleanup. For more information, call the National Lead Information Center at 1-800-424-LEAD (in US) or contact your local health authority.

For maximum product performance, the surface must be prepared properly. The surfaces must be structurally sound. Remove all surface contamination (dirt, mildew, sanding dust, etc.) by washing with an appropriate cleaner, rinse thoroughly and allow to dry. If surface is damp or wet from exposure or cleaning, allow the surface to dry thoroughly before applying any coating.

**Cement Composition Siding/Panels**

If the surface is new, test it for pH. If the pH is higher than 8, neutralize the surface prior to coating.

**Wood, Plywood**

Sand any exposed wood to a fresh surface. Patch all holes and imperfections with a wood filler or putty and sand smooth.

**After Installation Touch-up**

Where mars, scratches, or imperfections result after installation, touch-up with a brush, being careful to feather it into the surrounding finish. Because this is a semi-transparent finish, these touch-ups might be noticeable.
**SUPER PAINT® MACHINE FINISH**  
Semi-Transparent Stain  
A15T1705

<table>
<thead>
<tr>
<th>SURFACE PREPARATION</th>
<th>APPLICATION</th>
<th>CAUTIONS</th>
</tr>
</thead>
</table>
| Thoroughly stir contents before and occasionally during use. For uniformity, mix all cans together before use. Do not thin or mix with any other stains or coatings. Penetration will vary depending on porosity and water content of the surface. Thoroughly coat cut ends and joints. For best results, apply in shade with surface temperatures between 50°F and 90°F. When the air temperature is at 50°F, substrates may be colder. Prior to painting, check to be sure the air, surface, and material temperature are above 50°F and at least 5°F above the dew point. Avoid using if rain or snow is expected within 24 hours. | **For use in machine application ONLY**  
Apply only with machine application in factory controlled conditions.  
**Brush Coater**  
**Roll Coater**  
Air-Assisted Airless  
**Curtain Coater**  
Recommended slip-sheeting with ¼” foam.  
**Bare Wood (Cedar, Redwood, Pine)**  
**Plywood/T1-11**  
**Fiber Cement**  
1-2 cts. SuperPaint Machine Finish Semi-Transparent Stain | For industrial shop use only.  
Do not apply at temperatures below 50°F.  
Protect from freezing.  
Non-photochemically reactive.  
This product must be applied to surfaces intended for exterior use only. Not for interior use.  
Before using, carefully read **CAUTIONS** on label. |

**CLEANUP INFORMATION**  
Clean spills, spatters, hands and tools immediately after use with soap and warm water. After cleaning, flush spray equipment with compliant cleanup solvent to prevent rusting of the equipment. Follow manufacturer’s safety recommendations when using solvents.