Product Data Sheet

Heavy Duty Clear, PRO-838

Base: Modified Starches

General Properties: Heavy Duty Clear, PRO-838 is a commercial grade adhesive designed for contractors.
- For light to heavy weight wallcoverings
- Excellent adhesion
- Extended open time

Recommended Uses: For commercial wallcoverings

Not Recommended For: Application over oil/alkyd primers or paints

Substrates: Apply over a PROFESSIONAL* primer, such as Ultra-Prime*, R-35* or Vinyl Prep*

Compatible Coatings: All PROFESSIONAL primers

SPECIFICATION DATA

Percent Solids: Approximately 23%
Coverage: Approximately 180 square feet per gallon
Viscosity: Approximately 30,000 cps
ASTM E84 Ratings:
  Smoke 0
  Flame 5
Drying Time: Varies with temperature and humidity conditions.
Storage: Avoid freezing; keep in cool, dry place.

APPLICATION INSTRUCTIONS

Surface Preparation: Surface must be free from grease and other residues, dry, smooth and structurally sound. Check surfaces for paint bonding, loose wallcoverings, damaged wallboard or plaster. Repair all unsound surfaces. Before proceeding with any unusual conditions, consult your adhesive or wallcovering supplier.

Tinting: N/A
Dilution: Up to one pint of water per gallon, if needed.

Application Methods: Use only when the room temperature is above 50°F. Apply a thin, even coat of adhesive with a pasting machine, brush or roller. Avoid contact with the surface of embossed, textured or delicate wallcoverings. For pasting machine use, thin with a maximum of one pint of water per gallon of adhesive.

Drying Time: Drying time will vary depending on the temperature and humidity of the room.

Clean Up: Before the adhesive dries, remove the excess with clean water. Additional effort may be required if the adhesive is allowed to contact the surface of embossed or textured vinyls.

CAUTION

Do not freeze. Do not take internally. In case of ingestion, seek medical attention. Avoid contact with skin and eyes. Use of skin and eye protection equipment is recommended at all times. If contact with eye occurs, flush with water for 15 minutes. If skin contact occurs, wash with soap and water. Seek medical attention if rash or other symptoms occur. Do not mix with other chemicals. Use in a well ventilated work area. Close container after each use. Keep out of reach of children.

LIMITED WARRANTY

Roman Adhesives, Inc. warrants that it will replace this product free of charge if within twelve months of manufacture if it is defective in material or workmanship. This warranty is in lieu of any other. The exclusive remedy is limited to the replacement of the product and Roman Adhesives, Inc. disclaims liability for consequential damages. Conditions of use are beyond our control.